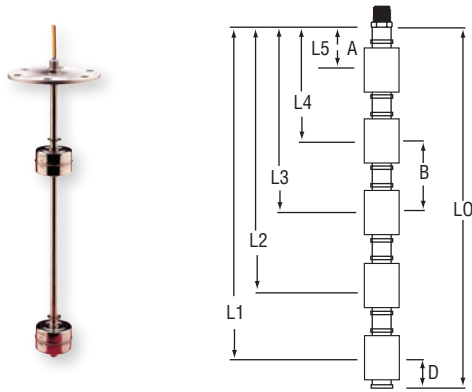




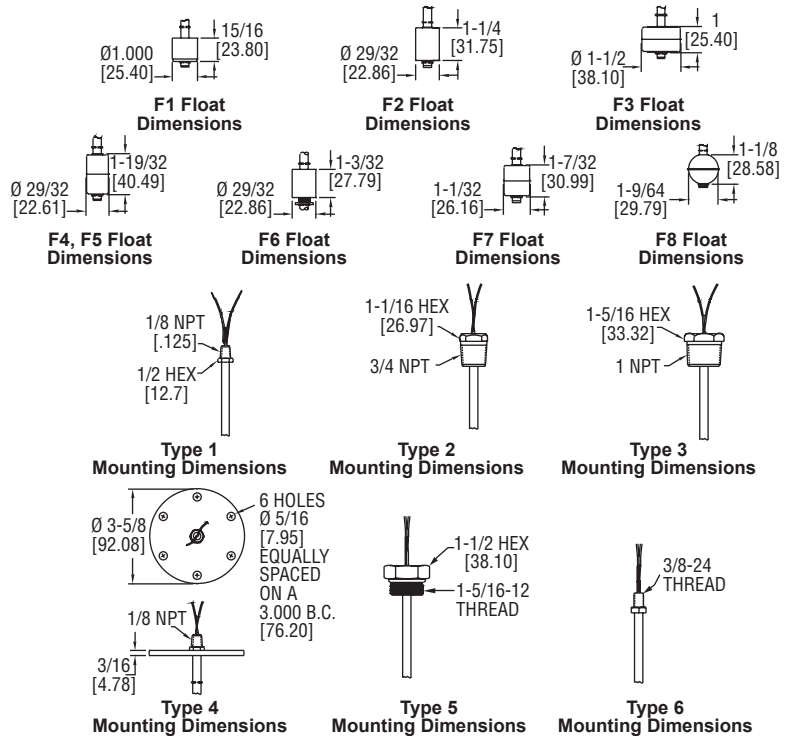
# MINIATURE MULTI-STATION LEVEL SWITCH

Custom, Lightweight, Low Cost, 316 SS or Buna-N Floats



ACTUATION LEVELS			
Float Type	A	B	D
F1	7/8"	1-3/4"	3/4"
F2	3/4"	1-7/8"	1-1/16"
F3	3/4"	1-13/16"	15/16"
F4	13/16"	2-7/16"	1-7/16"
F5	9/16"	2-7/16"	1-3/4"
F6	15/16"	1-7/8"	7/8" (NO); 1-3/16" (NC)
F7	13/16"	2"	1-1/8"
F8	3/4"	1-7/8"	1-1/16"

Each switching point requires one float.  
 A=Minimum distance from actuation point to bottom of mounting  
 B=Minimum distance between actuation levels  
 D=Minimum distance from end of unit to lowest actuation point



The **SERIES F7-MM** Miniature Multi-Station Level Switches provides a customized level switch to meet application requirements in a miniature size. Control up to five different level points across a maximum length of 48" (121 cm). Stems and mounting fixtures are available in 316 SS or brass.

**FEATURES/BENEFITS**

- Customized miniature level indication in a compact, lightweight design ideal for tanks less than 4' (1.2 m) deep
- Rugged construction with multiple options yielding exceptional versatility
- Miniature custom level switches are sturdy, compact and lightweight yet still rugged and durable

**APPLICATIONS**

- Water level monitoring
- Oil level control
- Tank level control
- Diesel level monitoring

**MODEL CHART**

Example	F7-MM	B	1	-5	F1	1	-03.00	-07.00	-11.00	-15.00	-20.00	-25.00	F7-MMB1-5F11-03.00-07.00-11.00-15.00-20.00-25.00																											
<b>Construction</b>	F7-MM												Multi-station level, 1 to 5 switch points																											
<b>Stem &amp; Connection Material</b>		B S											Brass with beryllium copper stops 316SS with SS ARMCO PH-15-7MO stops																											
<b>Connection Type</b>			1 2 3 4 5 6										1/8" NPT 3/4" NPT (cannot be used with float F1, F3, F7 and F8) 1" NPT (cannot be used with float F3) 3-5/8" flange [maximum pressure is 50 psi (3.45 bar)] 1-5/16-12UNF-2A (cannot be used with float F3) 3/8-24																											
<b>Switch Points</b>				#									Put 1 to 5 for the number of switch points desired																											
<b>Float Type</b>					F1 F2 F3 F4 F5 F6 F7 F8								<table border="1"> <thead> <tr> <th>Material</th> <th>Min. s.g.</th> <th>Max. Pressure</th> </tr> </thead> <tbody> <tr> <td>Buna-N</td> <td>0.45</td> <td>300 psi (20.68 bar)</td> </tr> <tr> <td>Buna-N</td> <td>0.60</td> <td>250 psi (17.24 bar)</td> </tr> <tr> <td>316SS</td> <td>0.70</td> <td>100 psi (6.89 bar)</td> </tr> <tr> <td>316SS</td> <td>0.85</td> <td>150 psi (10.34 bar)</td> </tr> <tr> <td>316SS</td> <td>1.10</td> <td>400 psi (27.58 bar)</td> </tr> <tr> <td>PTFE</td> <td>0.65</td> <td>1000 psi (68.95 bar)</td> </tr> <tr> <td>316SS</td> <td>0.85</td> <td>275 psi (18.96 bar)</td> </tr> <tr> <td>316SS</td> <td>0.90</td> <td>600 psi (41.37 bar)</td> </tr> </tbody> </table>	Material	Min. s.g.	Max. Pressure	Buna-N	0.45	300 psi (20.68 bar)	Buna-N	0.60	250 psi (17.24 bar)	316SS	0.70	100 psi (6.89 bar)	316SS	0.85	150 psi (10.34 bar)	316SS	1.10	400 psi (27.58 bar)	PTFE	0.65	1000 psi (68.95 bar)	316SS	0.85	275 psi (18.96 bar)	316SS	0.90	600 psi (41.37 bar)
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<b>Switch Type*</b>					1 2								SPST, .17 A @ 120 VAC, .08 A @ 240 VAC, .13 A @ 120 VDC, .06 A @ 240 VDC SPST, .8 A @ 120 VAC, .4 A @ 240 VAC																											
<b>Set Point Distance, L5†</b>							00.00						In inches referenced from bottom of process connection																											
<b>Set Point Distance, L4†</b>								00.00					In inches referenced from bottom of process connection																											
<b>Set Point Distance, L3†</b>									00.00				In inches referenced from bottom of process connection																											
<b>Set Point Distance, L2†</b>										00.00			In inches referenced from bottom of process connection																											
<b>Set Point Distance, L1†</b>											00.00		In inches referenced from bottom of process connection																											
<b>Overall Length, L0</b>												00.00	Min. length is L1+D; Max. overall length is 48" (121 cm)																											

\*NO switch is standard. For NC place an "\*" after the corresponding set point distance in the model number.

†No numbers needed beyond the number of switches specified.

**Note:** Models are built to your specifications

**SPECIFICATIONS**

- Service:** Compatible liquids.
- Wetted Materials:** Stem, connection, and float.
- Temperature Limits:** F1 and F2: Water, 180°F (82.2°C); Oil, -40 to 250°F (-40 to 121.1°C). All other floats: -40 to 300°F (-40 to 148.9°C).
- Electrical Connection:** 24" (61 cm) free leads #22 AWG, TFE jacketed.
- Mounting Orientation:** Vertical ±30°.